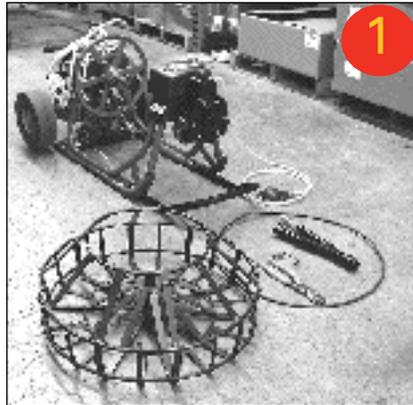


HOW TO LOAD DURAFLEX® CABLE

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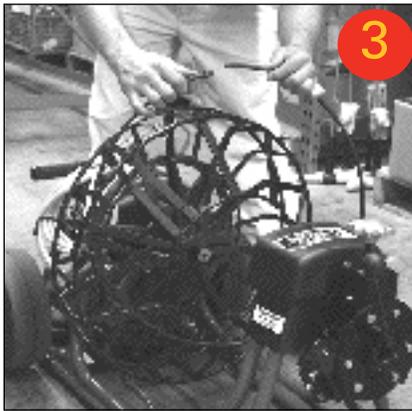
Loading DuraFlex® Cable



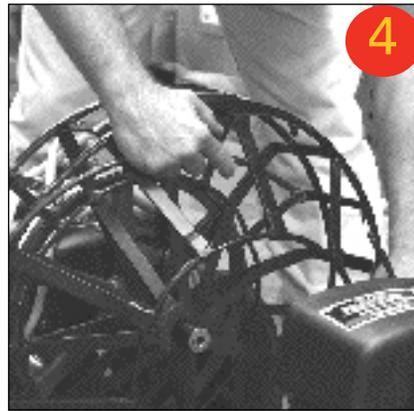
1
Your machine will come with all the items you need to load cable: reel, floating ring, arm, floating ring attachments, either slip joint (D3RJ) or male (D3R) attachment, cable and tailpiece. Vise grips or pliers are also needed.



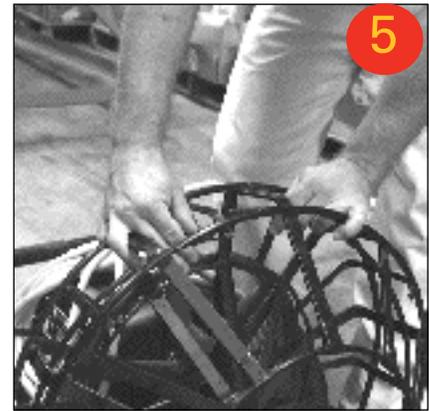
2
Lay the machine down and place the reel onto the reel shaft.



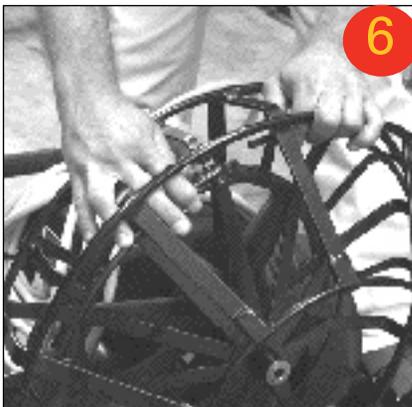
3
Stand behind the machine. Hold the floating ring in front of the reel. The flat end with the hole should be in your right hand and the round end in your left hand.



4
Slip the flat end (with the hole that is in your right hand) between two of the long ribs of the reel.



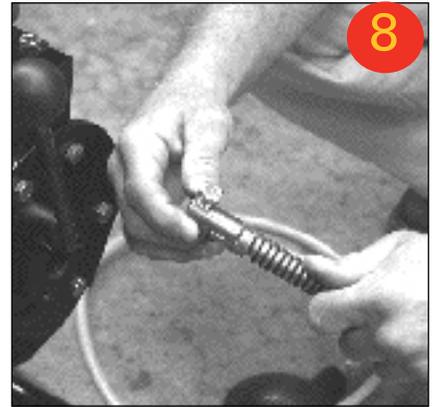
5
Rotate it around until the floating ring is inside the reel.



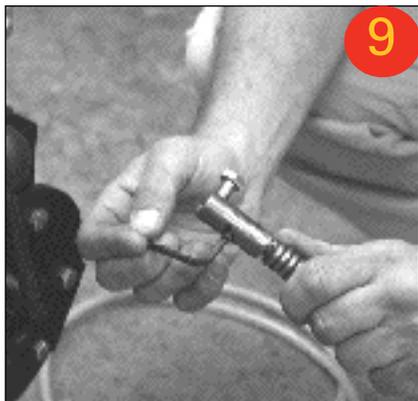
6
The floating ring needs to be positioned at the top of the reel.



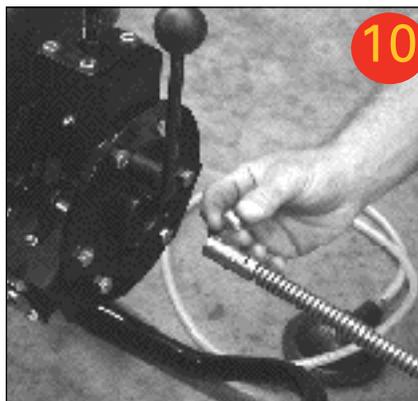
7
Insert the arm into the head bearing of the machine, then pull the spring loaded shaft back. Position it over the reel bearing and release.



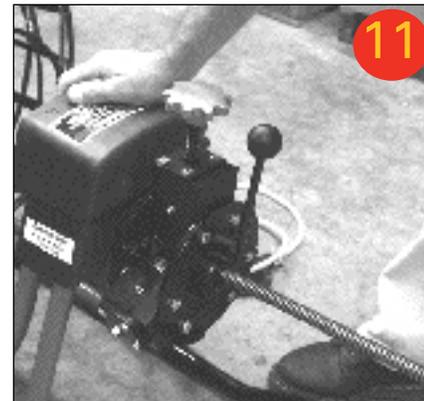
8
Attach the (D3RJ) slip joint attachment to the (A2J) cable end or attach the (D3R) male end attachment to the (A2N) cable end.



9
Tighten the set screws to hold the attachment down.



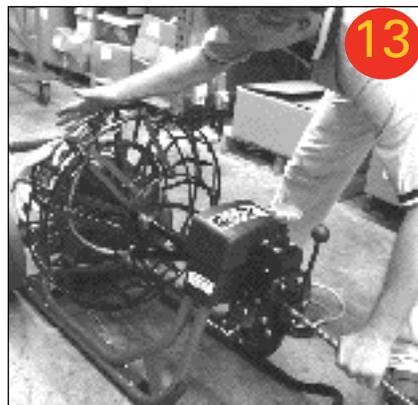
10
Make sure you remove the bolt from the side of the (D3RJ) slip joint attachment so that it will slide through the machine into the reel.



11
Position the directional arm of the PCFR in neutral (straight up). Loosen the pressure control knob to completely allow the bearing in the PCFR to slide up. When that is completed, slide your cable through the PCFR, the machine bearing and machine arm.



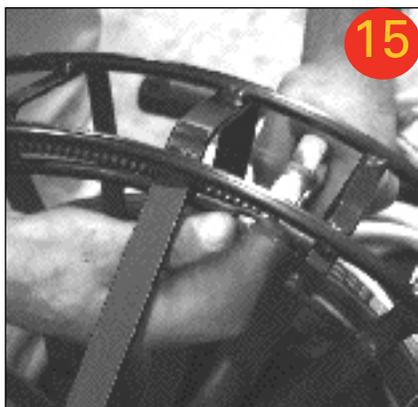
12
With the cable end out a couple of inches, hold the arm so the cable is in the upright position.



13
With one hand push the cable farther into the reel. Using your other hand, hold the cable end with the floating ring attachment at the top of the reel and insert the cable until you have one full loop.



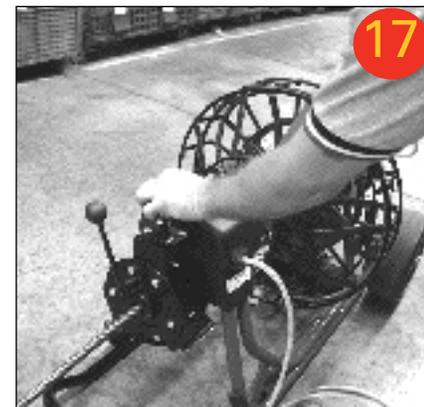
14
Insert the (D3RJ) slip joint attachment onto the round end of the floating ring.



15
If the bolt hole on the (D3RJ) slip joint attachment is pointing towards the head of the machine, place the flat end of the floating ring (the end with the hole in it) over the D3RJ, or align it with the D3RJ bolt hole and insert the bolt.



16
If the bolt hole does not face forward, use pliers or vice grips to rotate the (D3RJ) slip joint attachment into position while it is still attached to the round end of the floating ring. Place the flat end of the floating ring, with the hole in it over the D3RJ or align it with the D3RJ bolt hole and insert the bolt.



17
Cable is now ready to be fully loaded into your reel. If you are loading your cable straight out of the cable box, you'll need to push it in by hand. If you have cable pulled out and flat on floor, you can use the machine's PCFR to load it.